

Work Order ID 158363

Tuesday, March 21, 2017 11:28:50 AM

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Item ID: D5090-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Duct Assembly
 Start Date: 3/16/2017 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 3/21/2017 Req'd Qty: 8.00 ***8*** Customer:
 Reference: *Scheduled*

Approvals: Process Plan: *DAS 21 9-89* Date: *MAR 21 2017* Tooling: Date:
 QC: Date: SPC (Y/N): Date: Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5090	C ✓								

110

0.00

110

Small Fab

Small Fab

Memo

3.23

1- CHECK MESUREMENTS BEFORE ASSEMBLING BRACKETS AS PER
DWG BY PUTING CLEKOS.

2- ASSEMBLE AS PER DWG AND FILL UPPER AND LOWER GAPS AS
SHOWN ON DWG WITH PROSEAL OR SIKAFLEX.
PROSEAL BATCH#: OR SIKAFLEX
BATCH: *136052*

8 8 17-23 *3* *DAS 19 9-89*

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.16

8 *38* *9-89* *17-03-24* *DAS 38 9-89*

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>St222B</u>	0.00							
130									
Packaging	Memo	0.08							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.80							
Quality Control									

8 MAR 27 2017

17/3/2017

MAR 27 2017

Picklist Print

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Parent Item: D5090-041

D5090-041

Parent Item Name: Duct Assembly

Start Date: 3/16/2017

Required Date: 3/21/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D5090-1		Manufactured	No			110	Each	20.0000	2	16			
D5090-1									**				DAS 19 9-89
Bracket													

Location Loc Qty Loc Code

ST226a 20
150781 20

D5090-3		Manufactured	No			110	Each	19.0000	2	16			
D5090-3									**				DAS 19 9-89
Bracket													

Location Loc Qty Loc Code

ST220 6
156494 6
ST226a 13
150782 13

MS20470AD4-5
RIVET, UNIVERSAL HEAD

not pulled

MS20470AD4-5

Purchased

No

DAS 36 9-89

Location Loc Qty Loc Code

GA 1741
m136851 1741
ST310 696
m134654 696

17-3-23

16
17-3-23

6
10
128
17-3-23

128